

CONTENTS

Introduction	2	Steering Rods and Ball Joints	122	
Section I. General Data				
Specifications	3	Idler Arm Bracket	122	
Main Adjustment and Check Data	5	Section VI. Brakes		
Fuels, Lubricants and Fluids	5	Trouble Shooting	124	
Section II. Engine				
Trouble Shooting	8	Checks and Adjustment	126	
Engine Removal and Installation	11	Clutch and Brake Pedal Bracket	130	
Engine Disassembly	12	Vacuum Booster	131	
Engine Assembly	14	Brake Master Cylinder	131	
Engine Stand Tests	17	Front Brakes	132	
Engine Checkover on Car	17	Rear Brakes	134	
Cylinder Block	17	Rear Brake Pressure Regulator	136	
Pistons and Connecting Rods	19	Parking Brake	138	
Crankshaft and Flywheel	23	Section VII. Electrical Equipment		
Cylinder Head and Valve Gear	25	General	138	
Camshaft and Drive	29	Storage Battery	140	
Cooling System	32	Alternator	142	
Lubricating System	35	Voltage Regulator	147	
Crankcase Breathing System	38	Battery No-Charge Warning Lamp Relay	150	
Fuel System	39	Starter	150	
Exhaust System	52	Ignition System	155	
Section III. Power Train				
Clutch	53	Lighting and Light Signalling System	160	
Gearbox	59	Horns	164	
Transfer Case	70	Windshield Wiper	164	
Propeller Shaft Drive	77	Headlight Wiper	167	
Rear Axle	81	Heater Motor	167	
Front Axle	95	Instruments	168	
Front Wheel Drive	97	Section VIII. Body		
Section IV. Running Gear				
Trouble Shooting	100	Trouble Shooting	173	
Front Suspension	102	Body and Its Elements	174	
Rear Suspension	110	Body Paint Coating	178	
Shock Absorbers	112	Anticorrosive Treatment of Body	179	
Section V. Steering Gear				
Trouble Shooting	115	Doors	183	
Inspection , Checks and Adjustment	117	Hood, Bumpers	186	
Steering Mechanism	118	Window Glasses, Windshield and Headlight		
		Washers	187	
		Instrument Panel	189	
		Seats	190	
		Heater	190	